

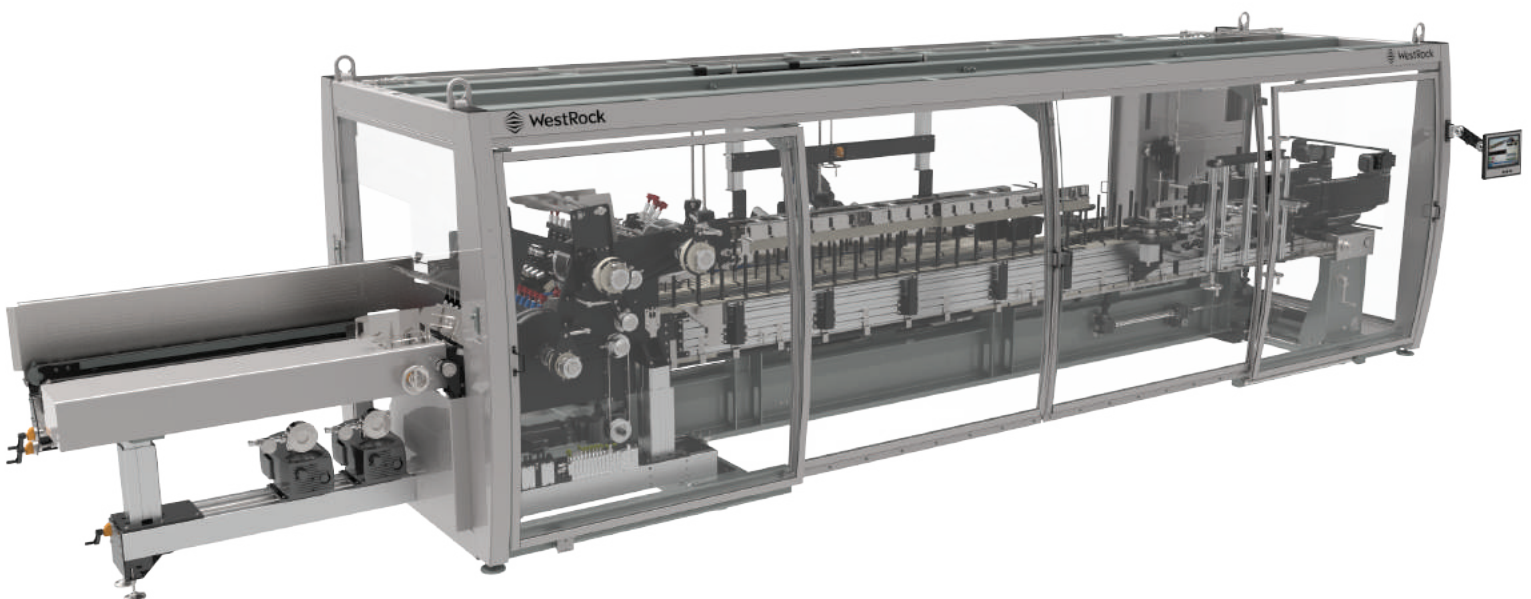
WestRock

# DuoDozen<sup>®</sup> 1210

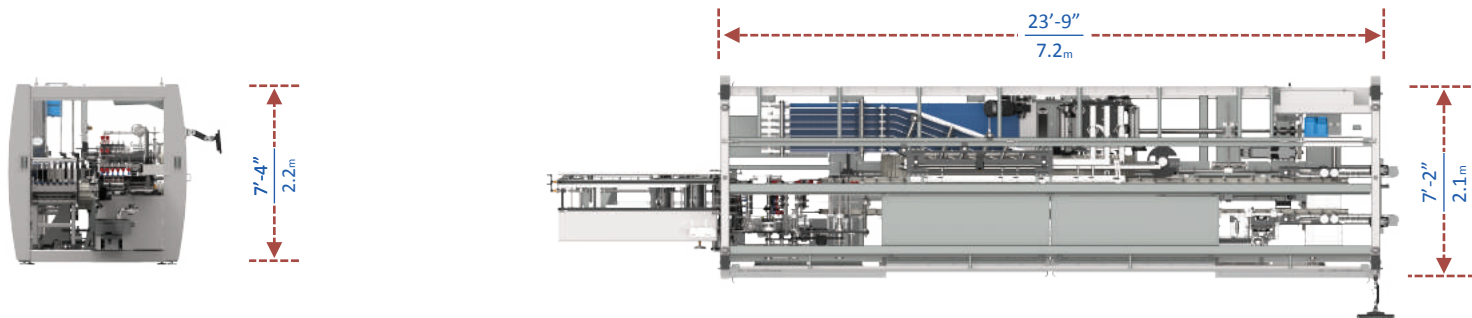
Your introduction to flexibility for fully enclosed formats

WestRock DuoDozen<sup>®</sup> 1210 is a flexible and cost-effective packaging machine for mid-speed applications across a range of primary products and fully enclosed packaging formats.

- Enables affordable and flexible automation solution for mid-speed applications
- Optimizes constrained production space with small footprint layout
- Offers easy maintenance with open frame design
- Improves line efficiency with optional integrated tertiary packaging module



# DuoDozen® 1210



## Features

- Speed up to 720 products/minute
- Touch-screen user interface
- Ergonomic, waist-level hopper
- Mechanical/servo hybrid motion control
- Capability for range of cans and bottles
- Open frame design for easy access

## Primary Container

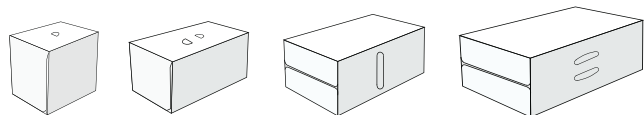
- Glass, aluminum & PET bottles, aluminum cans
- Height between 100mm & 235mm
- Multiple diameter between 58mm & 68mm



## Package Formats

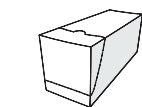
- Aluminum cans: 2x2 through 4x6
- Bottles: 2x2 through 3x6
- Minimum package width = 132mm

## Package Styles

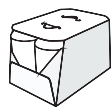


ArtPak™  
Full end panel carton

DuoDozen®  
Mid flap carton



Fridgemaster®



DuoWing®



Econodozen™

## Maximum Speeds

- 2x2: 100 packs/minute
- 2x3: 100 packs/minute
- 3x4: 50 packs/minute
- 4x6: 25 packs/minute

## Air & Power Requirements

- Air: 80 psi, 11 cfm
- Power: 480 VAC, 3-phase
- Option for other power requirements as needed

## Technical Specifications

- Mechanical/servo hybrid motion control
- Integrated PLC
- Lube-free design

## Changeover

- Single operator changeover in 10-45 minutes
- Options for manual changeover with electronic validation

## Options

- Integrated tertiary packaging module
- Integrated rotator/divider module

Note: All illustrations and specifications are subject to change without notice, and drawing dimensions are approximate and not to scale.

For more information contact  
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