

WestRock
TruServ®
Uncoated Cupstock
The performance you seek.
The consistency you want.



WestRock TruServ® Uncoated Cupstock shines in regard to strength and consistency. It works well with all types of forming equipment. And ultimately it helps reduce costs and promote efficiency. This strong paperboard cupstock helps resist cracks and tears, which greatly improves the consumer experience.

Packaging Uses

- Hot Beverage Cups
- Cold Beverage Cups
- Lidded Food Cups

Product Classification

- Solid Bleached Sulfate
- SBS Paperboard
- GZ

What You Can Expect from Us

- Compostable** Uncoated on both sides, TruServ Uncoated Cupstock is BPI® certified for industrial composting, providing an option for meeting your corporate sustainability goals.
- Consistency** We put advanced systems in place to ensure roll-to-roll consistency to improve converting efficiency. This helps reduce converting costs.
- Liquid Holdout** Designed to withstand the liquid holdout challenges associated with new beverage ingredients.
- Cup Machinability** Capable of excellent and consistent rim forming in high-speed cup forming.
- PCF Availability** Paperboard options can include post-consumer recycled content (PCF) by specification.

Additional Product Information

- Sustainability** Recyclable.
 Recycled fiber content available by specification.
 BPI® certified for industrial composting.
 Compostable documentation available (ASTM D6868).*
 All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product.
- Food Contact** Meets multiple national requirements for food contact packaging, e.g., US, Canada, Germany and the EU. Contact your sales representative for information on specific markets and end uses.
 ISEGA Certificate available (Virgin fiber grades only).
 Kosher documentation available.
- Quality** Produced at an ISO 9001 certified facility.
- Environmental and Safety** Notices under US California Proposition 65 and the EU REACH regulation are not required.
 Elemental chlorine free (ECF) bleached fiber.
 Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC.

*Not transferrable to converted product. Restrictions may apply.

UNCOATED ONLY													BOTTOM STOCK ONLY		P1S ONLY		P2S ONLY		TruServ® Uncoated Cupstock	
Grade Availability & Typical Board Properties													Units	Method						
Caliper (pts)	U.S.	0.0070	0.0082	0.0093	0.010	0.0113	0.0124	0.0130	0.0150	0.0165	0.0180	.0180	inches	T-411						
Thickness	Metric	178	208	236	254	287	315	330	381	419	457	457	microns	T-411						
Nominal	U.S.	90	98	120	129	140	143	150	168	175	185	185	lb/3000 sq ft	T-410						
Basis Weight	Metric	147	160	195	210	228	233	244	274	285	301	301	gsm	T-410						
Moisture		6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.7	6.7	6.5	percent	T-412						
GE Brightness		84	84	84	84	84	84	84	84	84	84	84	percent	T-452						
Smoothness																				
Sheffield	Wire	175	200	130	130	175	280	180	225	260	280	280	mL/min	T-538						
	Felt	185	215	120	120	160	300	165	190	225	230	190	mL/min	T-538						
Stiffness																				
Taber 15° (U.S.)	MD	17	20	40	50	60	76	98	130	171	210	217	gf-cm	T-489						
	CD	8	9	18	24	31	37	48	60	76	100	106	gf-cm	T-489						
Taber 15° (Metric)	MD	1.7	1.9	3.9	4.9	5.8	7.5	9.6	12.7	16.8	20.5	21.3	mNm	T-489						
	CD	0.8	0.9	1.7	2.4	3.6	3.6	4.7	5.9	7.6	9.8	10.4	mNm	T-489						
Tear																				
Elmendorf	MD	190	200	245	245	250	370	320	310	305	370	370	gf	T-414						
	CD	205	235	265	265	310	400	360	365	340	430	430	gf	T-414						
Stretch	CD	4.3	6.0	6.0	6.0	5.6	5.8	5.0	5.0	5.4	5.0	5.0	percent	T-494						
Color																				
Hunter	L	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	L-a-b	T-527						
	a	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	L-a-b	T-527						
	b	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	L-a-b	T-527						

Values are for basestock only.
Values subject to change without notice.



For more information, please contact your WestRock representative or visit our website at westrock.com.

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Certificate Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCOC-6S751, FSC Company Code: FSC-C104002

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