

WestRock
TruServ™
Uncoated Cupstock
The performance you seek.
The consistency you want.



WestRock TruServ™ Uncoated Cupstock shines in regard to strength and consistency. It works well with all types of forming equipment. And ultimately it helps reduce costs and promote efficiency. This strong paperboard cupstock helps resist cracks and tears, which greatly improves the consumer experience.

Packaging Uses

- Hot Beverage Cups
- Cold Beverage Cups
- Lidded Food Cups

Product Classification

- Solid Bleached Sulfate
- SBS Paperboard
- GZ

What You Can Expect from Us

- Consistency** We put advanced systems in place to ensure roll-to-roll consistency to improve converting efficiency. This helps reduce converting costs.
- Liquid Holdout** Designed to withstand the liquid holdout challenges associated with new beverage ingredients.
- Cup Machinability** Capable of excellent and consistent rim forming in high-speed cup forming.
- PCF Availability** Paperboard options can include up to 15% post-consumer recycled fiber (PCF).

Additional Product Information

- Sustainability** Recyclable. All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product. Recycled fiber content available by specification. Compostable documentation available.
- Food Contact** Meets multiple national requirements for food contact packaging, e.g., US, Canada, Germany and the EU. Contact your sales representative for information on specific markets and end uses. ISEGA Certificate available. Kosher documentation available.
- Quality** Produced at an ISO 9001 certified facility.
- Environmental and Safety** Notices under US California Proposition 65 and the EU REACH regulation are not required. Elemental chlorine free (ECF) bleached fiber. Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC.

UNCOATED ONLY														BOTTOM STOCK ONLY	P1S ONLY	P2S ONLY	FOR HOT BEVERAGE CUPS ONLY	TruServ™ Uncoated Cupstock	
Grade Availability & Typical Board Properties														Units	Method				
Caliper (pts)	U.S.	0.0070	0.0082	0.0093	0.010	0.0113	0.0124	0.0130	0.0150	0.0165	0.0180	.0180	0.020	inches	T-411				
Thickness	Metric	178	208	236	254	287	315	330	381	419	457	457	508	microns	T-411				
Nominal	U.S.	90	98	120	129	140	143	150	168	175	185	185	212	lb/3000 sq ft	T-410				
Basis Weight	Metric	147	160	195	210	228	233	244	274	285	301	301	345	gsm	T-410				
Moisture		6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.7	6.7	6.5	6.5	percent	T-412				
GE Brightness		84	84	84	84	84	84	84	84	84	84	84	84	percent	T-452				
Smoothness																			
Sheffield	Wire	175	200	130	130	175	280	180	225	260	280	280	270	mL/min	T-538				
	Felt	185	215	120	120	160	300	165	190	225	230	190	250	mL/min	T-538				
Stiffness																			
Taber 15° (U.S.)	MD	17	20	40	50	60	76	98	130	171	210	217	280	gf-cm	T-489				
	CD	8	9	18	24	31	37	48	60	76	100	106	140	gf-cm	T-489				
Taber 15° (Metric)	MD	1.7	1.9	3.9	4.9	5.8	7.5	9.6	12.7	16.8	20.5	21.3	27.5	mNm	T-489				
	CD	0.8	0.9	1.7	2.4	3.6	3.6	4.7	5.9	7.6	9.8	10.4	13.7	mNm	T-489				
Tear																			
Elmendorf	MD	190	200	245	245	250	370	320	310	305	370	370	365	gf	T-414				
	CD	205	235	265	265	310	400	360	365	340	430	430	445	gf	T-414				
Stretch	CD	4.3	6.0	6.0	6.0	5.6	5.8	5.0	5.0	5.4	5.0	5.0	4.7	percent	T-494				
Color																			
Hunter	L	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	L-a-b	T-524				
	a	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	-0.3	L-a-b	T-524				
	b	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	L-a-b	T-524				

Values are for basestock only.
Values subject to change without notice.

For more information, please contact your WestRock representative or visit our website at westrock.com.

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Certificate Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCOC-6S751, FSC Company Code: FSC-C104002

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