

WestRock  
**TruServ™ Poly Cupstock**  
**The performance you seek.**  
**The consistency you want.**



WestRock TruServ™ Poly Cupstock shines in regard to strength and consistency. It works well with all types of forming equipment. And ultimately it helps reduce costs and promote efficiency. Depending on your performance and sustainability goals, we deliver various offerings of fiber mix and functional coatings—all of which meet strict global food standards. This strong paperboard cupstock helps resist cracks and tears, which greatly improves the consumer experience.

**Packaging uses**

- Hot Beverage Cups
- Cold Beverage Cups
- Lidded Food Cups

**Product Classification**

- Polymer-Coated
- Solid Bleached Sulfate
- SBS Paperboard
- GZ

**What You Can Expect from Us**

- Consistency** We put advanced systems in place to ensure roll-to-roll consistency to improve converting efficiency. This helps reduce converting costs.
- Liquid Holdout** Designed to withstand the liquid holdout challenges associated with new beverage ingredients.
- Cup Formability** Capable of excellent and consistent rim forming in high-speed cup forming.
- PCF Availability** Paperboard options can include up to 15% post-consumer recycled fiber (PCF).

**Additional Product Information**

- Sustainability** All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product. Recycled fiber content available by specification.
- Food Contact** Meets multiple national requirements for food contact packaging, e.g., US, Canada, Germany and the EU. Contact your sales representative for information on specific markets and end uses. ISEGA Certificate available. Kosher documentation available.
- Quality** Produced at an ISO 9001 certified facility.
- Environmental and Safety** Notices under US California Proposition 65 and the EU REACH regulation are not required. Elemental chlorine free (ECF) bleached fiber. Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC.

**Grade Availability & Typical Properties**  
Evadale, Texas Mill

UNCOATED ONLY

BOTTOM STOCK ONLY

P1S ONLY

P2S ONLY

FOR HOT BEVERAGE CUPS ONLY

**TruServ™**  
**Poly Cupstock**

Grade Availability by Caliper														Units	Method
<b>Caliper (pts)</b>	<b>U.S.</b>	0.0070	0.0082	0.0093	0.010	0.0113	0.0124	0.0130	0.0150	0.0165	0.0180	.0180	0.020	inches	T-411
<b>Thickness</b>	<b>Metric</b>	178	208	236	254	287	315	330	381	419	457	457	508	microns	T-411
<b>Nominal</b>	<b>U.S.</b>	90	98	120	129	140	143	150	168	175	185	185	212	lbs/3000 sq ft	T-410
<b>Basis Weight</b>	<b>Metric</b>	147	160	195	210	228	233	244	274	285	301	301	345	gsm	T-410
<b>Moisture</b>		6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.7	6.7	6.5	6.5	percent	T-412
<b>GE Brightness</b>		84	84	84	84	84	84	84	84	84	84	84	84	percent	T-452
<b>Smoothness</b>															
<b>Sheffield</b>	<b>Wire</b>	175	200	130	130	175	280	180	225	260	280	280	270	mL/min	T-538
	<b>Felt</b>	185	215	120	120	160	300	165	190	225	230	190	250	mL/min	T-538
<b>Stiffness</b>															
<b>Taber 15° (U.S.)</b>	<b>MD</b>	17	20	40	50	60	76	98	130	171	210	217	280	gf-cm	T-489
	<b>CD</b>	8	9	18	24	31	37	48	60	76	100	106	140	gf-cm	T-489
<b>Taber 15° (Metric)</b>	<b>MD</b>	1.7	1.9	3.9	4.9	5.8	7.5	9.6	12.7	16.8	20.5	21.3	27.5	mNm	T-489
	<b>CD</b>	0.8	0.9	1.7	2.4	3.6	3.6	4.7	5.9	7.6	9.8	10.4	13.7	mNm	T-489
<b>Tear</b>															
<b>Elmendorf</b>	<b>MD</b>	190	200	245	245	250	370	320	310	305	370	370	365	gf	T-414
	<b>CD</b>	205	235	265	265	310	400	360	365	340	430	430	445	gf	T-414
<b>Stretch</b>	<b>CD</b>	4.3	6.0	6.0	6.0	5.6	5.8	5.0	5.0	5.4	5.0	5.0	4.7	percent	T-494
<b>Color</b>															
<b>Hunter</b>	<b>b</b>	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	L-a-b	T-524

Values are for basestock only. A variety of polymer structures and thicknesses are available.  
Values are subject to change without notice.

**Grade Availability & Typical Properties**  
**La Tuque, Quebec Mill**

**TruServ™**  
**Poly Cupstock**

Grade Availability by Caliper											Units
<b>Caliper (pts)</b>	<b>U.S.</b>	0.0094	0.0109	0.0125	0.0129	0.0146	0.0161	0.0180	0.0183	0.0201	inches
<b>Thickness</b>	<b>Metric</b>	238	278	318	328	370	410	460	465	510	microns
<b>Nominal Basis</b>	<b>U.S.</b>	107	126	132	144	147	163	185	197	212	lbs/3000 sq ft
<b>Weight</b>	<b>Metric</b>	175	205	215	235	240	265	301	320	345	g/m <sup>2</sup>
<b>Moisture</b>		6.4	6.4	6.4	6.4	6.4	6.4	6.4	6.4	6.4	percent
<b>ISO Brightness</b>		82	82	82	82	82	82	82	82	81	percent
Smoothness											
<b>Sheffield</b>	<b>Felt</b>	220	220	220	220	220	220	220	200	200	SU
	<b>Wire</b>	200	200	210	210	270	270	270	270	270	SU
Stiffness											
<b>Taber 15° (U.S.)</b>	<b>MD</b>	40	65	70	100	120	180	215	245	320	gf-cm
	<b>CD</b>	17	25	30	40	50	70	95	100	100	gf-cm
Elongation											
	<b>MD</b>	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	percent
	<b>CD</b>	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	percent
Tensile											
	<b>MD</b>	65	75	75	85	85	95	105	110	120	lb. force/in.
	<b>CD</b>	30	40	40	40	45	50	55	50	60	lb. force/in.

Values are for basestock only. A variety of polymer structures and thicknesses are available.  
 Values are subject to change without notice.

LDPE Poly Configurations Available			
Thickness			
<b>Mils (U.S.)</b>	0.50	0.75	1.00
<b>Microns (Metric)</b>	12.7	19.1	25.4
Weight			
<b>lbs/3000 sq ft (U.S.)</b>	7.2	10.8	14.4
<b>gsm (Metric)</b>	11.7	17.6	24.0

Corona treatment must be requested if you will print on poly. Standard LDPE one side is 0.75 mils gloss. Standard P2S is 0.75 mils matte/0.5 mils gloss. PLA is 1 mil (30 gsm/18 lbs) P1S or P2S.

For more information, please contact your WestRock representative or visit our website at [westrock.com](http://westrock.com).

The information contained in this Product Guide is accurate to the best of WestRock's knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. WestRock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

Certificate Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCOC-6S751, FSC Company Code: FSC-C104002

© 2017 WestRock Company. WestRock® and TruServ™ are trademarks of WestRock Company. All rights reserved worldwide.

