

# WestRock FoldKraft™

The natural choice when productivity matters.

If you're looking for an uncoated kraft paperboard solution that runs well and looks good, you've found it. WestRock FoldKraft™ is engineered for consistency and flatness to maximize equipment speed and minimize costly downtime. FoldKraft's market-leading smoothness delivers sharper images and excellent solid ink coverage. And, with the addition of poly coating, FoldKraft is ideal for Foodservice packaging where a grease and moisture barrier is critical. FoldKraft is the preferred choice for converters and brands, naturally.

## Packaging Uses

Bakery  
Drink Carriers  
Dry & Refrigerated Food  
Filter Frames  
Foodservice Packaging  
Gift Boxes  
Home Goods  
Office Products  
Partitions  
Sporting Goods

## Product Classification

Uncoated  
Unbleached Kraft  
UUK Paperboard

## What You Can Expect from Us

### Productivity

Maximize throughput and reduce costly equipment jams — highly consistent, lays very flat, and runs extremely clean on press with minimal fiber picking.

### Printability

A smooth surface for a cleaner look, sharper images and excellent solid ink coverage.

### Strength and Integrity

High tear strength and stiffness levels result in a strong and durable finished product.

### Recycled Fiber Content

Produced with up to 15% recycled fiber, providing an option for meeting corporate sustainability goals.

## Additional Product Information

### Sustainability

Made with recycled fiber and is recyclable.  
All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards.  
Contact your WestRock sales representative for certified fiber availability for this product.

### Food Contact

Meets multiple national requirements for food contact packaging, e.g., US, Canada, Germany and the EU. Contact your sales representative for information on specific markets and end uses.  
ISEGA Certificate available.

### Quality

Produced at an ISO 9001 certified facility.

### Environmental and Safety

Notices under US California Proposition 65 and the EU REACH regulation are not required.  
Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC.

## Grade Availability & Typical Properties (U.S.)

FoldKraft™

Grade Availability by Caliper										Units	Method
<b>Caliper (pts)</b>	0.013	0.015	0.016	0.018	0.020	0.022	0.024	0.026	inches	T-411	
<b>Nominal Basis Weight</b>	46	54	58	65	72	78	86	94	lbs/MSF	T-410	
<b>ZDT</b>	35	35	35	35	35	35	35	35	psi	T-541	
Elmendorf Tear											
<b>Dry</b>	<b>MD</b>	340	400	430	505	565	610	650	720	gf	T-414
	<b>CD</b>	350	410	450	540	600	665	725	785	gf	T-414
Stiffness											
<b>Taber 15°</b>	<b>MD</b>	120	165	215	300	400	500	600	725	gf-cm	T-489
	<b>CD</b>	50	70	85	130	170	215	260	315	gf-cm	T-489
Smoothness											
<b>Sheffield</b>	250	250	250	250	250	250	280	280	mL/min	T-538	

## Grade Availability & Typical Properties (Metric)

Grade Availability by Weight										Units	Method
<b>Thickness</b>	330	381	406	457	508	559	610	660	microns	T-411	
<b>Nominal Basis Weight</b>	225	264	283	317	352	381	420	459	gsm	T-410	
<b>ZDT</b>	35	35	35	35	35	35	35	35	psi	T-541	
Elmendorf Tear											
<b>Dry</b>	<b>MD</b>	340	400	430	505	565	610	650	720	gf	T-414
	<b>CD</b>	350	410	450	540	600	665	725	785	gf	T-414
Stiffness											
<b>Taber 15°</b>	<b>MD</b>	11.8	16.2	21.1	29.4	39.2	49.0	58.8	71.1	mNm	T-489
	<b>CD</b>	4.9	6.7	8.3	12.7	16.7	21.1	25.5	30.9	mNm	T-489
Smoothness											
<b>Sheffield</b>	250	250	250	250	250	250	280	280	mL/min	T-538	

Values are subject to change without notice.

LDPE Poly Configurations Available		
Thickness		
<b>Mils (U.S.)</b>	0.50	0.75
<b>Microns (Metric)</b>	12.7	19.1
Weight		
<b>lbs/MSF (U.S.)</b>	2.4	3.6
<b>gsm (Metric)</b>	11.7	17.6

Poly coating is available in P1S and P2S.  
This product is Corona treated.

For more information, please contact your WestRock representative or visit our website at [westrock.com](http://westrock.com).

The information contained in this Product Guide is accurate to the best of WestRock's knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. WestRock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

Certificate Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCCOC-6S751, FSC Company Code: FSC-C104002

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