

Manila File Folder

File under “Versatility.”

Our Manila File Folder is a highly versatile uncoated, bleached paperboard. It’s well suited for a variety of uses from simple, high-volume file folders to value-added products for professional applications. Looking to meet sustainability goals? Optional post-consumer recycled fiber (PCF) adds to this paperboard’s versatility while enhancing sustainability qualifications for government contracts and retail requirements.

Packaging uses

- File Folders
- Side- or Top-Reinforced Folders
- Hanging Folders
- Expanding Pocket Folders
- Inserts or Folders with Fasteners
- Inserts, Dividers and Jackets

Product Classification

- Solid Bleached Sulfate
- SBS Uncoated Paperboard

What You Can Expect from Us

- Runnability** Precise manufacturing techniques ensure consistent caliper, basis weight and moisture content. You can expect a high level of consistency from roll to roll and order to order, which results in excellent die cutting and folding performance.
- Shade** With on-machine continuous color management and post-production quality control processes, you can expect a highly consistent shade.
- Durability** Our unique fiber formulation delivers excellent stiffness and tear resistance.
- Recycled Fiber Content** Depending on the grade, you can choose from 10% or 30% post-consumer recycled fiber content. This is especially attractive to retailers and government agencies seeking to meet sustainability goals.

Additional Product Information

- Sustainability** Recyclable.
Recycled fiber content available by specification.
All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product.
- Quality** Produced at an ISO 9001 certified facility.
- Environmental and Safety** Notices under US California Proposition 65 and the EU REACH regulation are not required.
Elemental chlorine free (ECF) bleached fiber.
Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC.

Grade Availability by Caliper										Units	Method
Post Consumer Fiber Content	10%	10% and 30%	10% and 30%	10% and 30%	10%	10%	0%	10%	percent		
Caliper (pts)	0.0095	0.0105	0.0110	0.0110	0.0110	0.0140	0.0150	0.0180	inches	T-411	
Nominal Basis Weight	110	114	118	124	143	185	200	230	lbs/3000 sq ft	T-410	
Moisture	6.0	6.0	6.0	6.5	6.0	6.5	6.5	6.5	percent	T-412	
Coefficient of Friction (COF)	0.45	0.40	0.40	0.40	0.45	0.43	n/a	0.40	static	T-815	
Elmendorf Tear											
Dry	MD	255	270	290	360	400	460	470	546	gf	T-414
	CD	295	330	360	360	470	500	490	575	gf	T-414
Stiffness											
Taber 15°	MD	37	46	52	46	70	112	135	215	gf-cm	T-489
	CD	16	19	21	21	27	47	65	105	gf-cm	T-489
Smoothness											
Sheffield	Wire	230	320	320	287	195	150	135	165	mL/min	T-538
	Felt	250	340	340	260	155	190	175	205	mL/min	T-538
Color											
Hunter	L	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	L-a-b	T-524
	a	-1.2	-1.2	-1.2	-1.2	-1.2	-1.2	-1.2	-1.2	L-a-b	T-524
	b	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	L-a-b	T-524

Grade Availability & Typical Properties (Metric)

Grade Availability by Weight										Units	Method
Post Consumer Fiber Content	10%	10% and 30%	10% and 30%	10% and 30%	10%	10%	0%	10%	percent		
Thickness	241	267	279	279	279	356	381	457	microns	T-411	
Nominal Basis Weight	179	186	192	202	233	301	326	374	gsm	T-410	
Moisture	6.0	6.0	6.0	6.5	6.0	6.5	6.5	6.5	percent	T-412	
Coefficient of Friction (COF)	0.45	0.40	0.40	0.40	0.45	0.43	n/a	0.40	static	T-815	
Elmendorf Tear											
Dry	MD	255	270	290	360	400	460	470	546	gf	T-414
	CD	295	330	360	360	470	500	490	575	gf	T-414
Stiffness											
Taber 15°	MD	3.6	4.5	5.1	4.5	6.9	11.0	13.2	21.1	mNm	T-489
	CD	1.6	1.9	2.1	2.1	2.6	4.6	6.4	10.3	mNm	T-489
Smoothness											
Sheffield	Wire	230	320	320	287	195	150	135	165	mL/min	T-538
	Felt	250	340	340	260	155	190	175	205	mL/min	T-538
Color											
Hunter	L	93.5	93.5	93.5	93.5	93.5	93.5	93.5	93.5	L-a-b	T-524
	a	-1.2	-1.2	-1.2	-1.2	-1.2	-1.2	-1.2	-1.2	L-a-b	T-524
	b	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	L-a-b	T-524

Values are subject to change without notice.

For more information, please contact your WestRock representative or visit our website at westrock.com.

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