

# Kraft File Folder

## Unbleached. Uncoated.

### And virtually unmatched.



Our Kraft File Folder offers an industry-leading range of caliper and weight options. As a result, you can expect a consistent look across all folder requirements. This unbleached, uncoated paperboard is ideal for demanding folder applications that require significant strength, especially hanging and expandable folders. Plus, it readily accepts ink for various color applications.

#### Packaging Uses

- File Folders
- Side- Or Top- Reinforced Folders
- Hanging Folders
- Expanding Pocket Folders
- Inserts Or Folders With Fasteners
- Inserts, Dividers And Jackets

#### Product Classification

- Uncoated
- Unbleached Kraft
- UUK Paperboard

#### What You Can Expect from Us

- Consistency** Our fully integrated manufacturing facility combines both pulp and paper processing on the same site, which ensures highly uniform color and shade for dependable printing and converting performance.
- Runnability** State-of-the-art process controls provide consistent caliper, basis weight, and moisture content from roll to roll and order to order, which ensures excellent performance on folding, die-cutting and gluing equipment.
- Durability** A unique fiber formula delivers excellent stiffness, tear resistance and fold endurance that holds up even after years of use.
- Recycled Fiber Content** Depending on the grade, you can choose from 10% or 30% post-consumer recycled fiber content. This is especially attractive to retailers and government agencies seeking to meet sustainability goals.

#### Additional Product Information

- Sustainability** Recyclable.  
Recycled fiber content available by specification.  
All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product.
- Quality** Produced at an ISO 9001 certified facility.
- Environmental and Safety** Notices under US California Proposition 65 and the EU REACH regulation are not required.  
Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC.

## Grade Availability & Typical Properties (U.S.)

Kraft File Folder

Grade Availability by Caliper						Units	Method	
<b>Post Consumer Fiber (PCF) Content</b>	10%	10% and 30%	30%	10%	10% and 30%	percent		
<b>Caliper (pts)</b>	0.0107	0.0110	0.0135	0.015	0.0170	inches	T-411	
<b>Nominal Basis Weight</b>	128	143	165	200	217	lbs/3000 sq ft	T-410	
<b>Moisture</b>	6.0	6.0	6.0	6.0	6.0	percent	T-412	
<b>Coefficient of Friction (COF)</b>	0.40	0.40	0.45	0.40	0.40	static	T-815	
<b>Elmendorf Tear</b>								
<b>Dry</b>	<b>MD</b>	345	380	440	600	610	gf	T-414
	<b>CD</b>	405	450	505	610	650	gf	T-414
<b>Stiffness</b>								
<b>Taber 15°</b>	<b>MD</b>	65	70	120	160	200	gf-cm	T-489
	<b>CD</b>	25	29	42	60	81	gf-cm	T-489
<b>Smoothness</b>								
<b>Sheffield</b>	<b>Wire</b>	180	170	210	170	190	mL/min	T-538
	<b>Felt</b>	250	220	265	235	260	mL/min	T-538

## Grade Availability & Typical Properties (Metric)

Grade Availability by Weight						Units	Method	
<b>Post Consumer Fiber (PCF) Content</b>	10%	10% and 30%	30%	10%	10% and 30%	percent		
<b>Thickness</b>	272	279	343	381	432	microns	T-411	
<b>Nominal Basis Weight</b>	208	233	269	326	353	gsm	T-410	
<b>Moisture</b>	6.0	6.0	6.0	6.0	6.0	percent	T-412	
<b>Coefficient of Friction (COF)</b>	0.40	0.40	0.45	0.40	0.40	static	T-815	
<b>Elmendorf Tear</b>								
<b>Dry</b>	<b>MD</b>	345	380	440	600	610	gf	T-414
	<b>CD</b>	405	450	505	610	650	gf	T-414
<b>Stiffness</b>								
<b>Taber 15°</b>	<b>MD</b>	6.4	6.9	11.8	15.7	19.6	mNm	T-489
	<b>CD</b>	2.5	2.8	4.1	5.9	7.9	mNm	T-489
<b>Smoothness</b>								
<b>Sheffield</b>	<b>Wire</b>	180	170	210	170	190	mL/min	T-538
	<b>Felt</b>	250	220	265	235	260	mL/min	T-538

Values are subject to change without notice.

For more information, please contact your WestRock representative or visit our website at [westrock.com](http://westrock.com).

The information contained in this Product Guide is accurate to the best of WestRock's knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. WestRock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

Certificate Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCOC-6S751, FSC Company Code: FSC-C104002

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