

# Klafold®

## High yield. Low weight. Maximum impact.



Klafold® is a high-quality, coated unbleached kraft paperboard that uses less fiber for a given caliper, yet still delivers exceptional weight advantage. When you also consider its exceptionally smooth surface, Klafold becomes an obvious choice for brands with dual objectives, both environmental and shelf impact. And because Klafold meets USFDA and ISEGA compliance standards, it is suitable for a wide range of food applications.

### Packaging uses

- Beauty and Personal Care
- Food Packaging
- Foodservice
- Healthcare
- Home and Garden

### Product Classifications

- Composite of Pine and Eucalyptus Fibers
- Coated Unbleached Kraft

### What You Can Expect from Us

- Low-Density, High-Yield** With a unique three-ply structure, Klafold utilizes less fiber for a given caliper thus generating more cartons per ton. Yield advantage and source reduction make it a sustainable and cost-effective packaging option.
- Surface Uniformity** Clay coating provides a consistent, smooth surface with outstanding ink holdout resulting in excellent printability for graphic consistency.
- Strength and Durability** The unbleached, long fiber base layer supplies excellent strength, making it versatile enough to take on virtually any design feature or application.
- Sustainability** Klafold can help you meet your sustainability goals. Renewable and recyclable natural fibers and Klabin's FSC chain of custody certification make Klafold a great choice for environmentally conscious companies.

### Additional Product Information

- Manufacturing** NBR ISO 9001:2000
- Sustainability** All WestRock North American paperboard mills are certified to the SFI™, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product.
- Food Contact** US FDA 21 CFR Part 176 compliant (restrictions may apply)  
Canada's Food and Drug Regulation Part B, Division 23 compliant  
ISEGA Certificate of Conformity.  
Germany's BfR and EC Regulation 1935/2004 compliant (restrictions may apply).  
ISO 22000:2006 Food Safety Management.
- Quality** ISO 9001 certified.
- Environmental and Safety** NBR ISO 14001:2004.  
OHSAS 18001:1999.  
Model Toxics in Packaging legislation and Directive 94/62/EC Article 11 compliant.

## Grade Availability & Typical Properties (U.S.)

Klafold®

Grade Availability by Caliper					Units	Method	
<b>Caliper (pts)</b>		0.013	0.015	0.016	0.018	inches	Calculated
<b>Nominal Basis Weight</b>		46.5	49.6	53.7	57.4	lbs/MSF	T-410
<b>Moisture</b>		7.5	7.5	7.5	7.5	percent	T-412
<b>ZDT</b>		40	40	40	40	psi	T-541
<b>Stiffness</b>							
<b>Taber 15°</b>	<b>MD</b>	113	149	192	244	gf-cm	Calculated
	<b>CD</b>	48	65	85	108	gf-cm	Calculated
<b>Smoothness</b>							
<b>Sheffield</b>		74	74	74	74	mL/min	ISO 8791-2
<b>Coated Side</b>							
<b>GE Brightness</b>		83	83	83	83	percent	T-452
<b>Parker Print</b>		1.5	1.5	1.5	1.5	µm	ISO 8791-4
<b>Color</b>							
<b>Hunter</b>	<b>L</b>	93.2	93.2	93.2	93.2	L-a-b	T-524
	<b>a</b>	0.0	0.0	0.0	0.0	L-a-b	T-524
	<b>b</b>	2.2	2.2	2.2	2.2	L-a-b	T-524
<b>CIE</b>	<b>L*</b>	93.2	93.2	93.2	93.2	L*	ISO-2469
	<b>a*</b>	0.0	0.0	0.0	0.0	a*	ISO-2469
	<b>b*</b>	2.2	2.2	2.2	2.2	b*	ISO-2469

## Grade Availability & Typical Properties (Metric)

Grade Availability by Weight					Units	Method	
<b>Thickness</b>		335	385	410	450	microns	ISO 534
<b>Nominal Basis Weight</b>		227	242	262	280	gsm	T-410
<b>Moisture</b>		7.5	7.5	7.5	7.5	percent	T-412
<b>ZDT</b>		40	40	40	40	psi	T-541
<b>Stiffness</b>							
<b>L&amp;W 5°</b>	<b>MD</b>	230	303	390	495	mN	T-556
	<b>CD</b>	98	132	173	220	mN	T-556
<b>Smoothness</b>							
<b>Sheffield</b>		74	74	74	74	mL/min	ISO 8791-2
<b>Coated Side</b>							
<b>GE Brightness</b>		83	83	83	83	percent	T-452
<b>Parker Print</b>		1.5	1.5	1.5	1.5	µm	ISO 8791-4
<b>Color</b>							
<b>Hunter</b>	<b>L</b>	93.2	93.2	93.2	93.2	L-a-b	T-524
	<b>a</b>	0.0	0.0	0.0	0.0	L-a-b	T-524
	<b>b</b>	2.2	2.2	2.2	2.2	L-a-b	T-524
<b>CIE</b>	<b>L*</b>	93.2	93.2	93.2	93.2	L*	ISO-2469
	<b>a*</b>	0.0	0.0	0.0	0.0	a*	ISO-2469
	<b>b*</b>	2.2	2.2	2.2	2.2	b*	ISO-2469

Values are subject to change without notice.

For more information, please contact your WestRock representative or visit our website at [westrock.com](http://westrock.com).

The information contained in this Product Guide is accurate to the best of WestRock's knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. WestRock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

Certificates Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCOC-6S751 FSC Company Code: FSC-C104002

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