

## Define your image

# Carolina<sup>®</sup> Coated Cover C1S

### Product Summary

Outstanding printability. Exceptional aesthetics. Trust Carolina to deliver a uniform, clean-white appearance through all grades and calipers, fade resistant color for a longer shelf life, a sturdy feel that conveys quality and maximum press output for greater value.

### Features and Benefits

#### Brand recognition

Carolina is a proven, long-standing brand that is embraced by printers, agencies and brand owners.

#### Excellent ink holdout

Images are crisper, richer and offer greater depth, for optimal visual appeal.

#### Clean-white styling

Unique clean-white shade from 8 pt through 24 pt caliper ensures crisp, matching colors and contrast, while maintaining color fidelity on press.

#### Matching shade

Carolina delivers consistent appearance and color reproduction for all coated offset, digital and wide-format grades.

#### Superior consistency

Six Sigma manufacturing methodology coupled with a solid bleached sulfate design provides improved consistency from run to run compared to multi-ply products that utilize varied fiber sources for the middle layer.

#### Fade resistance

Colorfast dyes provide enhanced color integrity and extended shelf life for printed materials.

#### Enhanced tactile feel

Our proprietary manufacturing process results in a sturdier feel that increases the perceived value of the brand.



### Product Uses

- Signage
- POP Displays
- Direct Mail
- Menus
- Greeting Cards
- Trading and Game Cards
- Annual Report Covers
- Brochures and Inserts
- Specialty Packaging

### Product Classifications

#### Product type

SBS Paperboard/GZ C1S  
Coated Cover

#### Structure

Solid Bleached Sulfate  
Double Clay Coated One Side

## Carolina® Coated Cover C1S

Caliper	Basis Weight 24" x 36"	GSM	Gloss	Brightness	Whiteness	Color		
						L	a	b
8 pt	112	180	51	92	122	94.5	1.9	-8.0
10 pt	124	200	51	92	122	94.5	1.9	-8.0
12 pt	145	235	51	92	122	94.5	1.9	-8.0
14 pt	163	265	51	92	122	94.5	1.9	-8.0
15 pt	172	280	51	92	122	94.5	1.9	-8.0
16 pt	182	295	51	92	122	94.5	1.9	-8.0
18 pt	199	325	51	92	122	94.5	1.9	-8.0
20 pt	212	345	51	92	122	94.5	1.9	-8.0
24 pt	250	405	51	92	122	94.5	1.9	-8.0

Stocking calipers include: 8, 10, 12, 15, 18 & 24 pt; 14, 16 & 20 pt available as make to order.

### Certifications

#### Manufacturing

- ISO 9001:2008

#### Forestry & Procurement

- SFI® Standards for Land Management and Wood Procurement
- SFI® Chain of Custody BV-SFICOC-US08000163
- FSC® C084429 (FSC orders require sales approval)

#### Food Contact

- USFDA 21 CFR 176.170 – Contact with Aqueous & Fatty Foods (with restriction).  
Excluding aqueous and moist foods due to optical brightener content\*
- USFDA 21 CFR 176.180 – Components of Paper and Paperboard in contact with Dry Food (without restriction)\*

#### Environmental & Safety

- U.S. California Proposition 65 Compliant
- CONEG Model Heavy Metal and EC/94/62 Article 11 Compliant
- ASTM F 963-95 Toy Safety, EN 71-3 European Toy Safety Compliant
- CPSC 16 CFR 1303 Lead Ban Compliant
- Elemental Chlorine Free (ECF) Bleached Fiber

\*Contact WestRock for details of restrictions and/or limitations.

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Printed on Carolina Digital C2S Coated Cover  
12 pt/100# using an HP® Indigo™



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