Define your image

Carolina®
Coated Cover C1S

Product Summary
Outstanding printability. Exceptional aesthetics. Trust Carolina to deliver a uniform, clean-white appearance through all grades and calipers, fade resistant color for a longer shelf life, a sturdy feel that conveys quality and maximum press output for greater value.

Features and Benefits

Brand recognition
Carolina is a proven, long-standing brand that is embraced by printers, agencies and brand owners.

Excellent ink holdout
Images are crisper, richer and offer greater depth, for optimal visual appeal.

Clean-white styling
Unique clean-white shade from 8 pt through 24 pt caliper ensures crisp, matching colors and contrast, while maintaining color fidelity on press.

Matching shade
Carolina delivers consistent appearance and color reproduction for all coated offset, digital and wide-format grades.

Superior consistency
Six Sigma manufacturing methodology coupled with a solid bleached sulfate design provides improved consistency from run to run compared to multi-ply products that utilize varied fiber sources for the middle layer.

Fade resistance
Colorfast dyes provide enhanced color integrity and extended shelf life for printed materials.

Enhanced tactile feel
Our proprietary manufacturing process results in a sturdier feel that increases the perceived value of the brand.

Product Uses
Signage
POP Displays
Direct Mail
Menus
Greeting Cards
Trading and Game Cards
Annual Report Covers
Brochures and Inserts
Specialty Packaging

Product Classifications
Product type
SBS Paperboard/GZ C1S
Coated Cover

Structure
Solid Bleached Sulfate
Double Clay Coated One Side
### Carolina® Coated Cover C1S

<table>
<thead>
<tr>
<th>Caliper</th>
<th>Basis Weight 24&quot; x 36&quot;</th>
<th>GSM</th>
<th>Gloss</th>
<th>Brightness</th>
<th>Whiteness</th>
<th>Color L</th>
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<th>b</th>
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<td>122</td>
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<td>92</td>
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<td>1.9</td>
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</table>

Stocking calipers include: 8, 10, 12, 15, 18 & 24 pt; 14, 16 & 20 pt available as make to order.

### Certifications

**Manufacturing**
- ISO 9001:2008

**Forestry & Procurement**
- SFI® Standards for Land Management and Wood Procurement
- SFI® Chain of Custody BV-SFiOC-US08000163
- FSC® C084429 (FSC orders require sales approval)

**Food Contact**
- USFDA 21 CFR 176.170 – Contact with Aqueous & Fatty Foods (with restriction).
  Excluding aqueous and moist foods due to optical brightener content*
- USFDA 21 CFR 176.180 – Components of Paper and Paperboard in contact with Dry Food (without restriction)*

**Environmental & Safety**
- U.S. California Proposition 65 Compliant
- CONEG Model Heavy Metal and EC/94/62 Article 11 Compliant
- ASTM F 963-95 Toy Safety, EN 71-3 European Toy Safety Compliant
- CPSC 16 CFR 1303 Lead Ban Compliant
- Elemental Chlorine Free (ECF) Bleached Fiber

*Contact WestRock for details of restrictions and/or limitations.