

Kraft Paper Specifications

Kraft Saturating Board



Grade Availability by Basis Weight

Conditioned Basis Weight			Units	Method
Nominal	32.0	42.0	lb/1000 sq. ft.	T-410
Reject Below	30.4	39.9	lb/1000 sq. ft.	T-410
Reject Above	33.6	44.1	lb/1000 sq. ft.	T-410
Moisture Content				
Nominal	5.5	5.5	percent	T-412
Reject Below	2.5	2.5	percent	T-412
Tensile				
CD Tensile – Reject Below	22.6	33.0	lb/in	T-494
HST (80%)				
Reject Above	25	25	seconds	T-530
Gurley Porosity				
Reject Above	40	40	seconds (100cc)	T-460

For more information, please contact your WestRock representative or visit our website at westrock.com.

The information contained in this Product Guide is accurate to the best of WestRock’s knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. WestRock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

Certificates Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCCOC-6S751 FSC Company Code: FSC-C104002

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Kraft Paper Specifications

Kraft Saturating Board – Wet Strength



Grade Availability by Basis Weight

Conditioned Basis Weight		Units	Method
Nominal	44.2	lb/1000 sq. ft.	T-410
Reject Below	42.0	lb/1000 sq. ft.	T-410
Reject Above	46.4	lb/1000 sq. ft.	T-410
Moisture Content			
Nominal	5.5	percent	T-412
Reject Below	2.5	percent	T-412
Tensile			
CD Tensile – Reject Below	33.0	lb/in	T-494
Total Wet Tensile – Reject Below	11.0	lb/in	T-494
HST (80%)			
Reject Above	25	seconds	T-530
Gurley Porosity			
Reject Above	40	seconds (100cc)	T-460

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Kraft Saturating Paper – Wet Strength



Grade Availability by Basis Weight

Conditioned Basis Weight			Units	Method
Nominal	60.0	78.0	lb/3000 sq. ft.	T-410
Reject Below	57.0	74.1	lb/3000 sq. ft.	T-410
Reject Above	63.0	81.9	lb/3000 sq. ft.	T-410
Moisture Content				
Nominal	5.0	5.0	percent	T-412
Reject Below	2.5	2.5	percent	T-412
Tear				
MD Tear – Reject Below	100	120	gf (16-plies)	T-414
Total Tear – Reject Below	200	240	gf (16-plies)	T-414
Tensile				
CD Tensile – Reject Below	15.5	19.0	lb/in	T-494
Total Tensile – Reject Below	48.0	52.0	lb/in	T-494
CD Wet Tensile – Reject Below	1.5	2.0	lb/in	T-494
HST (70%)				
Nominal	2	2	seconds	T-530
Gurley Porosity				
Reject Below	17	17	seconds (300cc)	T-460

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Kraft Paper Specifications

Kraft Building Board



Grade Availability by Basis Weight

Conditioned Basis Weight							Units	Method
Nominal	23.3	27.3	30.3	33.0	38.0	42.0	lb/1000 sq. ft.	T-410
Reject Below	22.1	25.9	28.8	31.4	36.1	39.9	lb/1000 sq. ft.	T-410
Reject Above	24.5	28.7	31.9	34.7	39.9	41.0	lb/1000 sq. ft.	T-410
Moisture Content								
Nominal	5.5	5.5	5.5	5.5	5.5	5.5	percent	T-412
Reject Below	2.5	2.5	2.5	2.5	2.5	2.5	percent	T-412
Mullen								
Target	59	59	59	68	90	100	PSI	T-807
Tensile								
CD Tensile – Reject Below	20.0	20.8	21.9	22.9	24.6	25.9	lb/in	T-494

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