

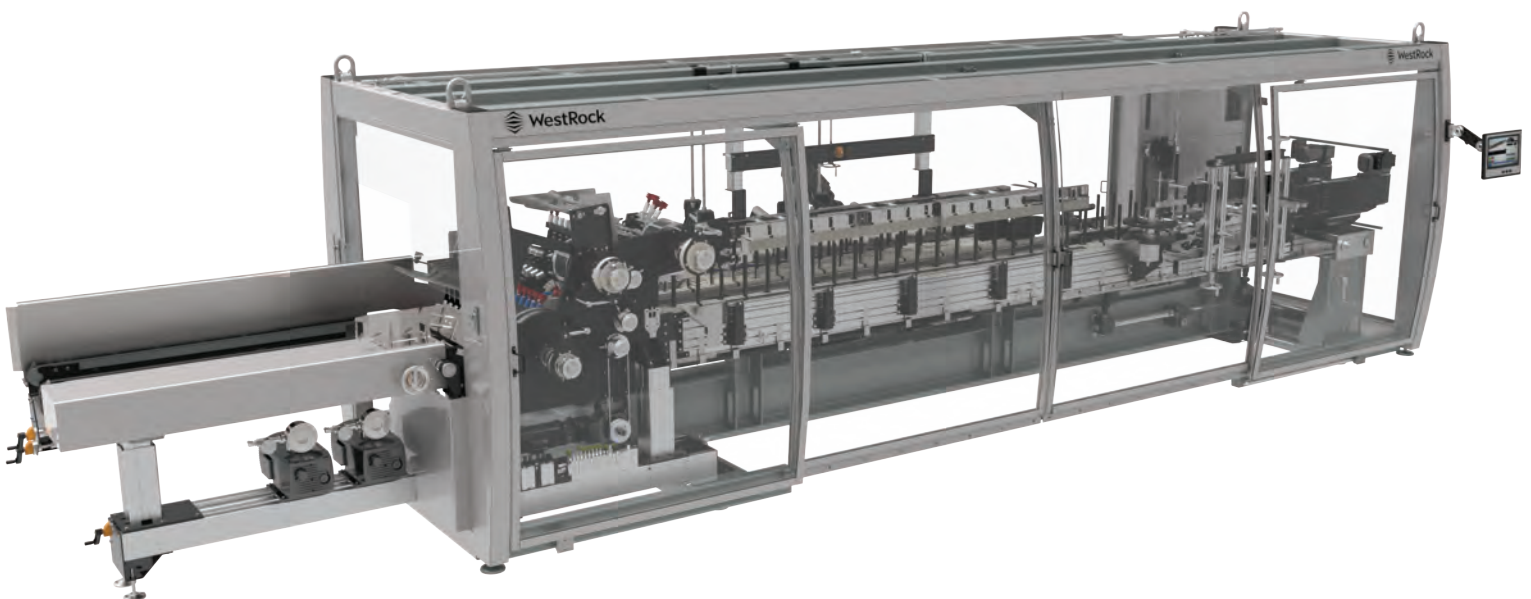
WestRock

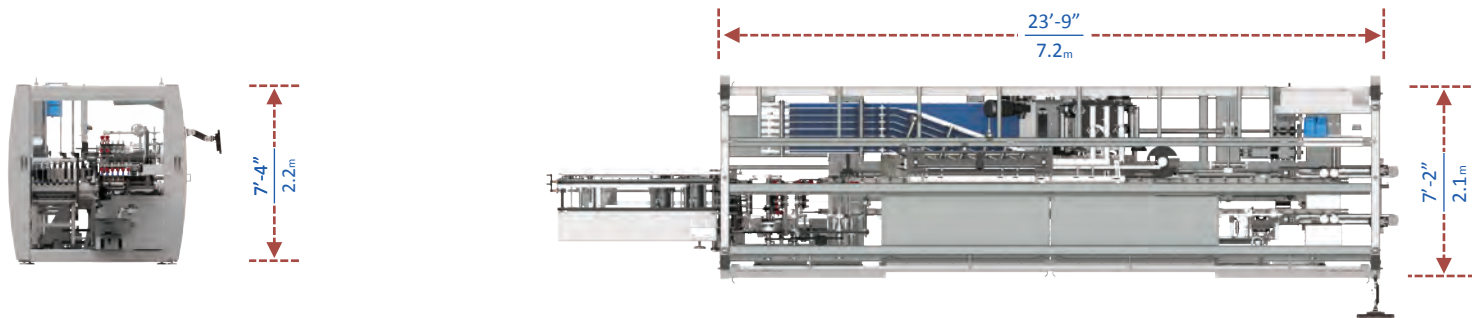
DuoDozen[®] 1210

Your introduction to flexibility for fully enclosed formats

WestRock DuoDozen[®] 1210 is a flexible and cost-effective packaging machine for mid-speed applications across a range of primary products and fully enclosed packaging formats.

- Enables affordable and flexible automation solution for mid-speed applications
- Optimizes constrained production space with small footprint layout
- Offers easy maintenance with open frame design
- Improves line efficiency with optional integrated tertiary packaging module





Features

- Speed up to 600 products/minute
- Touch-screen user interface
- Ergonomic, waist-level hopper
- Mechanical/servo hybrid motion control
- Capability for range of cans and bottles
- Open frame design for easy access

Primary Container

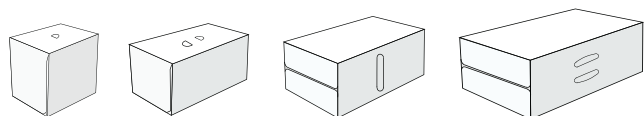
- Glass, aluminum & PET bottles, aluminum cans
- Height between 100mm & 235mm
- Multiple diameter between 58mm & 68mm



Package Formats

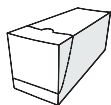
- Aluminum cans: 2x2 through 4x6
- Bottles: 2x2 through 3x6

Package Styles

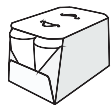


ArtPak™
Full end panel carton

DuoDozen®
Mid flap carton



Fridgemaster®



DuoWing®

Maximum Speeds

- 2x2: 150 packs/minute
- 2x3: 100 packs/minute
- 3x4: 50 packs/minute
- 4x6: 25 packs/minute

Air & Power Requirements

- Air: 80 psi, 11 cfm
- Power: 480 VAC, 3-phase
- Option for other power requirements as needed

Technical Specifications

- Mechanical/servo hybrid motion control
- Integrated PLC
- Lube-free design

Changeover

- Single operator changeover in 10-45 minutes
- Options for manual changeover with electronic validation

Options

- Integrated tertiary packaging module

Note: All illustrations and specifications are subject to change without notice, and drawing dimensions are approximate and not to scale.