

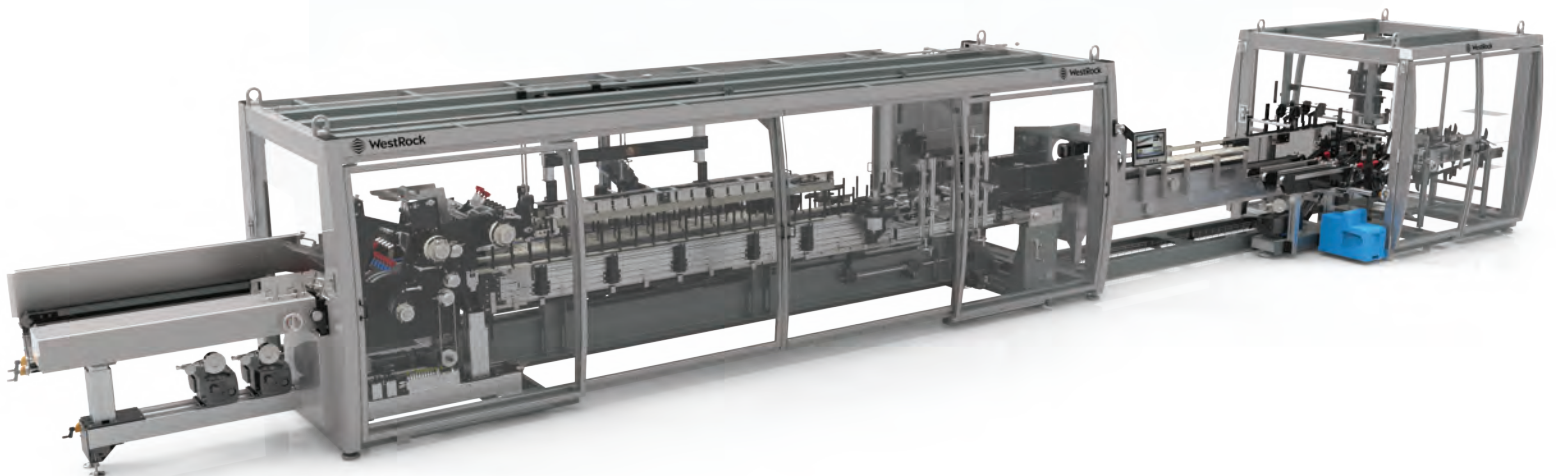
WestRock

DuoDozen[®] 1210 Combo

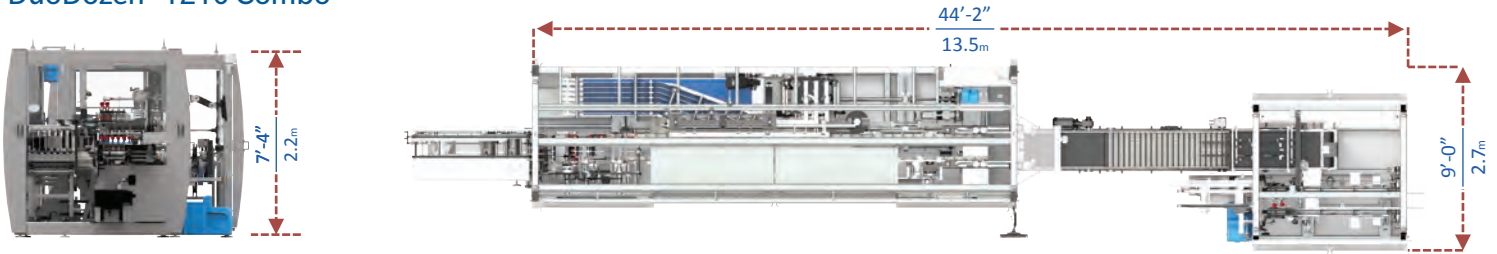
3 Machines in 1

WestRock DuoDozen[®] 1210 Combo is a fully integrated machine solution for beverage cans and bottles that wraps, groups, and tray-packs.

- Offers superior flexibility for secondary multipacks and tertiary trays
- Maximizes existing space with limited footprint
- Increases labor efficiency with one operator
- Minimizes installation and commissioning time
- Eliminates machine to machine hand-offs and re-metering of product



DuoDozen® 1210 Combo



Features

- Speed up to 600 products/minute
- Touch-screen user interface
- Ergonomic, waist-level hopper
- Single operator interface
- Capability for glass bottles or aluminum cans
- Open frame design for easy access

Primary Container

- Glass & PET bottles & aluminum cans
- Height flexibility between 100mm & 235mm
- Multiple diameter capability between 58mm & 68mm



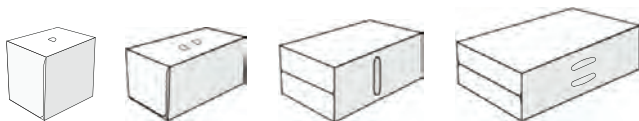
Maximum Speeds

- 2x2: 150 packs/minute
- 2x3: 100 packs/minute
- 3x4: 50 packs/minute
- 4x6: 25 packs/minute

Package Formats

- Aluminum cans: 2x2 through 4x6
- Glass bottles: 2x2 through 3x6
- PET bottles: 2x2 through 3x6

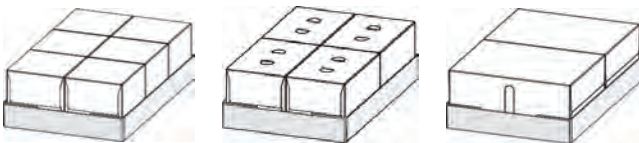
Package Styles



ArtPak™
Full end panel carton

DuoDozen®
Mid flap carton

Corrugated Tray



- 24 count corrugated tray
- Option for other tray sizes
- Option for loose product into tray

Note: All illustrations and specifications are subject to change without notice, and drawing dimensions are approximate and not to scale.

For more information contact
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westrock.com/beverage

Air & Power Requirements

- Air: 80 psi, 11 cfm
- Power: 480 VAC, 3-phase
- Option for other power requirements as needed

Technical Specifications

- Mechanical / servo hybrid motion control
- Integrated PLC
- Lube-free design

Changeover

- Single operator changeover in 10-45 minutes
- Option for manual changeover with electronic validation

Optional Capabilities

- Integrated tertiary packaging module
- Tray sizes other than 24 pack
- Multiple diameter
- "L" or "U" shaped tertiary packer layout
- Loose product into tray