

## Lightweight Linerboard

WestRock Lightweight Linerboards have lighter basis weights, ranging from 18 – 23#/MSF, than conventional linerboards. This allows corrugators the flexibility to design lighter weight packages that still meet specific performance standards.

	18	20	23
Grade Code	KL18	KL20	KL23
<b>Conditioned Basis Wt., lbs/MSF</b>			
<b>Tappi T 410</b>			
Nominal	18.0	20.0	23.0
Reject Below	17.1	19.0	21.9
<b>Moisture Average, %</b>			
<b>Tappi T 412</b>			
Average	7.5	7.5	7.5
Range (+/-)	1.5	1.5	1.5
<b>SCT-CD (STFI), lbf/in</b>			
<b>Tappi T 826</b>			
Target	9.0	10.2	12.2
Reject Below	7.0	8.0	10.0
<b>Slide Angle, degrees</b>			
<b>Tappi 815</b>			
Target	22.0	22.0	22.0
Minimum	20.0	20.0	20.0
<b>Cobb 2 Minute g/m<sup>2</sup> (TOP),</b>			
<b>Tappi T 441</b>			
Target	55	55	55
Reject Above	75	75	75
<b>Caliper, mils</b>			
<b>Tappi T 411</b>			
Average	6.0	6.4	7.3