

# Cluster-Pak® eMerge™ Combo

## Integrated end of line solution

WestRock Cluster-Pak® eMerge™ is a fully integrated end of the line solution delivering superior value for food bowl and tray applications.



### Lower Total Cost

- Significant material and logistics saving vs fully enclosed carton
- High production efficiency and low maintenance
- Potential to reduce labor cost

### Grow Sales

- Innovative package structure allows for vertical display and premium positioning
- Wide range of shelf-ready tertiary packaging formats enable greater channel options
- High efficiency unlocks capacity to meet demand growth

### Improve Sustainability

- Renewable, recyclable, material-optimized fiber solutions (bowls, wrap, tertiary)
- Fewer trucks required for inbound logistics of wraps vs fully enclosed

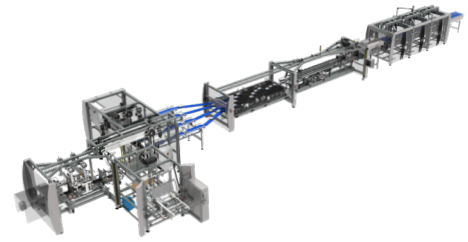
### Minimize risk

- Single point accountability for end of line equipment and service
- Combination of known, commercially available solutions

# Cluster-Pak® eMerge™ Combo

## Several layout options available, depending on line requirements

- Layout: In-line
- Floor Space: 90x30ft
- Total Length/width: 2700sqf
- Layout: Cellular/90°
- Floor Space: 72x33ft
- Total Length/width: 2376sqf



## Several layout options available, depending on line requirements

- Full Rockwell Allen-Bradley PLC Controls
- Lube-free machine
- Semi-automatic continuous motion design
- Different product infeed and management solutions available depending on product requirements
- Servo drive motors
- Walk-in access for easy maintenance and operator safety
- Stainless construction for wash down

## Primary Container

- Bowls and trays
- Height between 30mm & 130mm
- Diameter: 50mm & 270mm

## Package Formats

- 1x1 single sleeve
- Option for stacked primaries
- Glued or glue locking closures available

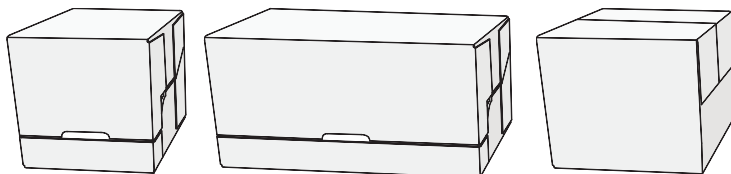
## Package Styles



Straight Wrap Cup Locker

\*Additional styles and features available

## Case Styles



Harness Wrap SRP

2-Facing SRP

Harness Wrap  
(One-piece shipper)

## Maximum Speeds

- Up to 160 bowls/minute with configuration pictured above
- Higher speed options available

## Air & Power Requirements

- Air: 5 Nm<sup>3</sup>/hr
- Power: 23kVa

## Changeover

- Semi-automatic changeover of entire system in 45 minutes with 2 operators

## Options

- Industrial Tablet
- Doors if required
- CE certified (Environmental Option)
- Electrical cabinet UL certified (Environmental Option)

Note: All illustrations and specifications are subject to change without notice, and drawing dimensions are approximate and not to scale.



For more information, contact WestRock Automation: 4364 Southwest 34th St., Orlando, FL 32811  
Phone: 407.843.1300 • Fax: 407.843.8459 • E-mail: [aps@westrock.com](mailto:aps@westrock.com)