EnShield[®] Natural Kraft

Provides oil and grease resistance for your customers

EnShield[®] Natural Kraft is a virgin kraft paperboard that is brown on both sides, provides high* oil and grease resistance and works well for brands that prefer virgin paperboard and a natural brown color for to-go containers.

Offering sustainability benefits over poly-coated paperboard or plastic packaging, the all-brown packaging can also appeal to eco-conscious consumers.

Features

- + Made with up to 15% recycled fiber
- + Recyclable
- + High* level of oil and grease resistance
- Natural appearance
- Offers operational efficiencies compared to polycoated paperboard

Benefits

- Reduces unsightly oil and grease stains and provides a high level of oil and grease resistance
- May appeal to consumers and brands that prefer an attractive, natural, allbrown kraft exterior**
- Strengthens packaging circularity and end-of-life recovery by being recyclable and produced with renewable fibers without intentionally added per/ polyfluoroalkyl substances (PFAS)
- + Improves recyclable scrap value when compared to poly-coated paperboard

Additional product information

Certifications:

 + All WestRock North American paperboard mills are certified to the SFI[®], PEFC, FSC[™] Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product.

Food contact:

- Meets multiple national requirements for food contact packaging, e.g., US, Canada, Germany and the EU. Contact your sales representative for information on specific markets and end uses.
- + ISEGA Certificate available.

* High is defined by WestRock as a KIT test result of 8+ ** WestRock 2017 Consumer Study showed that consumers were more likely to agree that brown packaging is "natural" versus white packaging

Quality:

 Produced at an ISO 9001 certified facility.

Environmental and safety:

- Notices under US California
 Proposition 65 and the EU REACH regulation are not required.
- Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC.

PRODUCT GUIDE

Applications

- Foodservice takeout packaging
- + Bakery
- + Frozen foods

Product classification

- + Uncoated Unbleached Kraft
- + UUK Paperboard



EnShield[®] Natural Kraft

Grade availability & typical properties (U.S.)

Grade availability by caliper								Method
Caliper (pts)		0.014	0.016	0.018	0.020	0.022	inches	T-411
Nominal basis weight		58	66	72	78	84	lbs/MSF	T-410
Moisture content		7.0	7.0	7.0	7.0	7.0	percent	T-412
ZDT		35	35	35	35	35	psi	T-541
Stiffness	Stiffness							
T-b 450	MD	140	200	275	350	440	gf-cm	T-489
Taber 15°	CD	70	100	140	175	210	gf-cm	T-489
Barrier target values								
Oil & grease resistance (OGR)		12	12	12	12	12	3M Kit	T-559

Grade availability & typical properties (Metric)

Grade availability by weight								Method
Thickness		356	406	457	508	559	microns	T-411
Nominal basis weight		283	322	352	381	410	gsm	T-410
Moisture content		7.0	7.0	7.0	7.0	7.0	percent	T-412
ZDT		35	35	35	35	35	psi	T-541
Stiffness	Stiffness							
Taber 15°	MD	13.7	19.6	27.0	34.3	43.1	mNm	T-489
Taber 15	CD	6.9	9.8	13.7	17.2	20.6	mNm	T-489
Barrier target values								
Oil & grease resistance (OGR)		12	12	12	12	12	3M Kit	T-559

Values are subject to change without notice.

For more information, please contact your WestRock representative or visit our website at westrock.com.

The information contained in this Product Guide is accurate to the best of WestRock's knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. WestRock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

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